

Work Order ID 129356

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AGAP

129356

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Item ID: D5203-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: ~~PRELIM~~ Stop *NS2*
 Item Name: Strut
 Start Date: 2/04/15 Start Qty: 6.00 *6* Cust Item ID:
 Required Date: 2/13/15 Req'd Qty: 6.00 *6* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5203	A								
110	Small Fab	0.00							
110									
Large Fab	Memo	0.00							
Large Fab	1- Cut to length								
	2- Chamfer ends as per dwg								
	3- Deburr								
120	QC6- Inspect dimensions to drawing	0.00							
120									
QC	Memo	0.00							
Quality Control									

6 a 1/8-25

(6) DAS
38
9-89

FEB 06 2015

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Required Date: 2/13/15 Req'd Qty: 6.00 *6* Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>W/6</u>	0.00							
130									
Packaging	Memo	0.00				<u>6</u>		<u>15-2-10</u>	
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00				<u>MLJ</u>		<u>15-02-11</u>	
Quality Control									

(15-2-11)

Picklist Print

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Parent Item: D5203-1

D5203-1

Parent Item Name: Strut

Start Date: 2/04/15

Required Date: 2/13/15

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 15.01.08 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TR0.500W.049

Purchased

No

f

254.4330

17

M304TR0 500W 049

304 RD Tube .500 x .049W

EQ 15-2-11

Location

Loc Qty

Loc Code

GA002

254.433

M127937

11

M128833

234.317

M130999

9.116

15

129356

0.030 x 45°
CHAMFER
2 PL

Ø

30.07

Ø0.500
REF

0.049
REF

D5203-1 STRUT

RELEASED

2015 JAN 29

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS ROUND TUBING
PER ASTM A213 OR ASME SA213 OR ASTM S269
REF DART SPEC M304TR0.500W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.60 lbs

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5203	SHEET 5 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	STRUT ASSEMBLY	NTS
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